In these two pictures we’re just starting to place the 2nd Zipper Pouch.

At left- I’ve matched the top single notch to the mark on the zipper and also the side notches on the Zipper Pouch & the Expander.

At right- you can see how I’ve kind of folded the 1st Zipper Pouch inward and out of the way.

Here’s the rest of the Zip Pouch on the right side of the bag pinned in place.

And here’s a closer look.

Please notice that the pins along the zipper edge are basically standing straight up and down.
In this picture you can see that the left hand side of the Zip Pouch is now pinned in place.

From here, the pinning along the bottom edge of the Zip Pouch is almost identical to what we did in steps 18-19. First, we matched the bottom double notches.

At left- the entire edge is pinned in place.

At right- the entire edge is stitched in place. As you can see once again, this doesn’t have to be pretty stitching (and its not!) :)
In these two last pictures the Zip Pouch has been turned right-side OUT and now the Expander edge is free and ready to be stitched to the Bag Back.