38) Pin Strap Holders & Tab to Bag Exterior to secure in place

Remove horizontal (step 18) zipper pins temporarily from both zipper corners at Bag Floor openings (on CC Slot side of lining ONLY). Now bend zipper tapes away from lining toward raw edges of Bag & pin in place, out of sewing area coming up in step 38. (see arrows at right).

39) Now flip Bag over LSD and “stitch in the ditch” of Front Lining seam from “outside Strap Holder edge-to-outside Strap Holder edge” to add strength to those attachments

Start & stop stitching at “outside edge” of each Strap Holder
(See blue arrows at left)