

The Side Slinger

Steps 33-40— Attaching the Strap/Strap Pad (page 1)



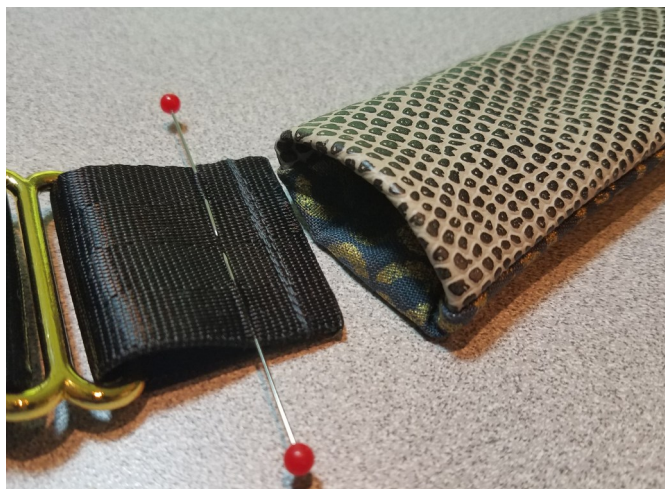
33— Place Strap Pad in exterior & (contrast from step K11) RST matching raw edges. Stitch 1/4" from longer outer curved outside edges. DO NOT stitch across short end edges. Then stitch 1/4" from shorter inner edges leaving an area ~6" long in center of Strap Pad for turning. Clip curves & carefully turn RSO.



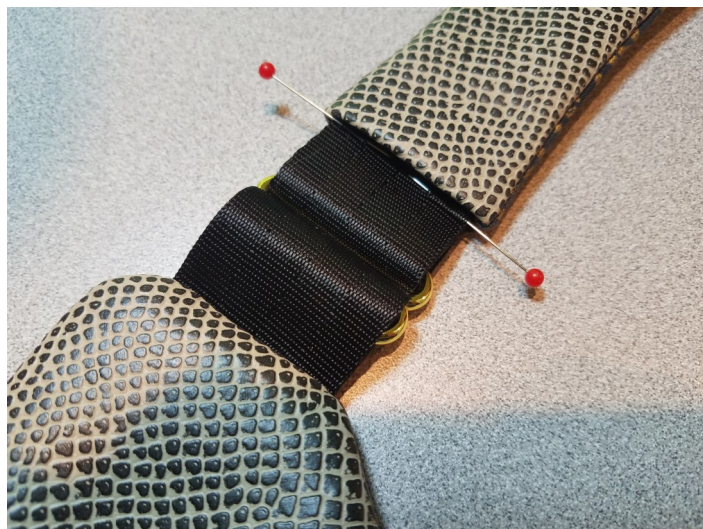
34— Press under 1/4" in the unstitched area at center of the strap Pad. Align & pin pressed edges together, but do NOT stitch them in place just yet.



35a- Push raw edges of Strap Pad INWARD until foam within the layers is even with the folded end edges. Press flat.



35b— Push the cut edge of another 3" piece of webbing thru the free slide buckle opening. Stitch 1/4" from cut edges then place a pin horizontally along each side edge of webbing 1/2" above cut edges.



37— With Strap Pad contrast-side DOWN push webbing edges INSIDE the Strap Pad opening until pins are even w/folded-in Strap Pad edges. (*Left side attachment is depicted here*) Pin to secure then stitch in place close to Strap Pad edge thru ALL layers, then stitch again ~1/8" above the 1st line of stitching.



38a— Cut a 34" (or longer) piece of webbing. Flame cut edges then push one end UP and around slide buckle center post & back down thru other opening of buckle. Fold back ~1" of webbing & place it "folded-edge" DOWN onto webbing. Pin in place.

The Side Slinger

Steps 33-40— Attaching the Strap/Strap Pad (page 2)



38b— Stitch across webbing close to folded edges. Reinforce stitching. Stitch across the webbing again but be sure to catch the cut edge of webbing between the folds in this stitching!



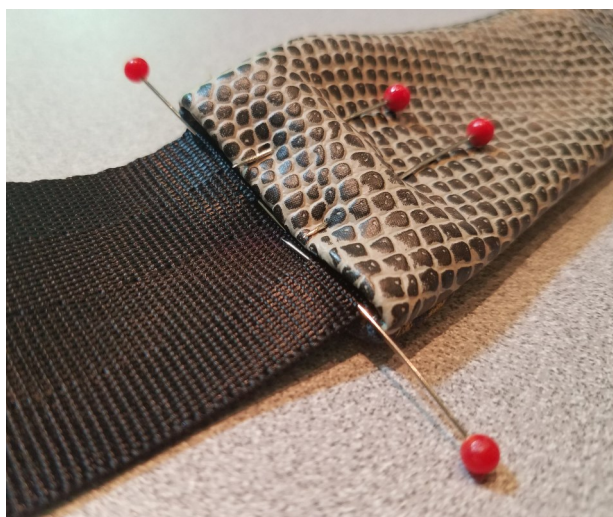
39a— Place Bag ESU and w/buckle on flat surface w/folded edge facing UP & thru remaining slide buckle opening at back corner of Bag.



39b— Loop this cut edge back, passing it up, over and THRU the center post of this third slide buckle.



40— Place pins horizontally above remaining cut edge of webbing. With Strap Pad still contrast-side DOWN, push cut edge INSIDE last Strap Pad opening until pins are even with fabric edges.



40— Pin to secure placement close to Strap Pad edge. **BUT—Prior to stitching—** Check one more time to be sure your webbing is NOT twisted! Once your sure... Stitch close to Strap Pad edge. Reinforce stitching then stitch again ~1/8" above 1st line of stitching.



41— Now topstitch ~1/8" from both long inner & outer edges of Strap Pad. Be sure to catch BOTH unstitched, pressed under edges in center of inner edge (still secured with pins from step 34) in this stitching.