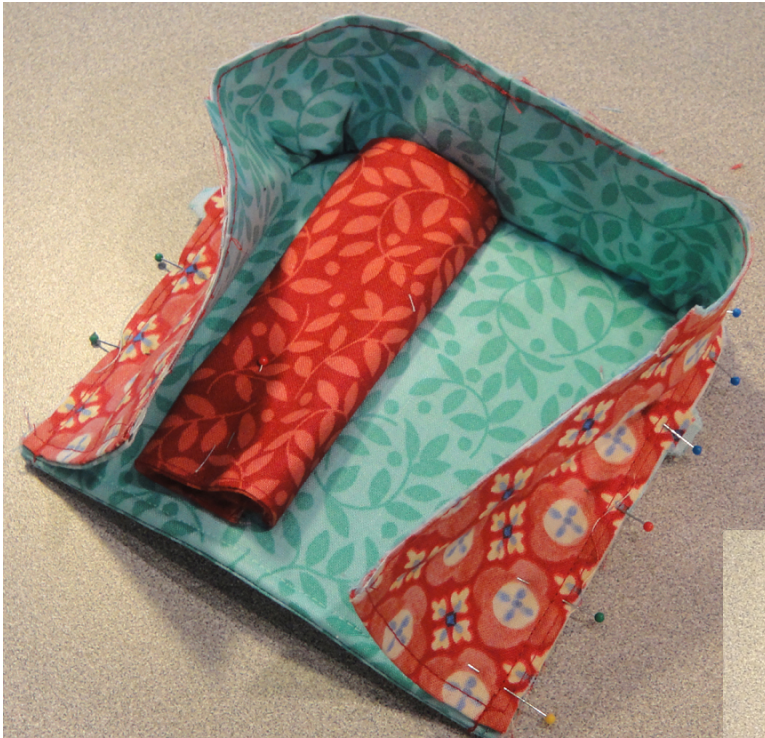


PortaPocketsPLUS

Additional pictorial help For steps 60-61

Expanders (for PARTITIONED inserts)

The Expanders are attached to an Insert with the Partition feature a little bit differently, although this first step is the same as steps 58-59. (note that the loose Partition ends are still rolled up.)



Now we can unroll our loose Partition ends, aligning the double notches with those on the free Expander edges.



Stitch them in place a scant 1/4" from the edges, then attach your 2nd Plank in the same fashion as was done in step 59. :)