Step 43) With BOTH Expanders still RSD on table & with 1st Core Lining RSU, place remaining Core Lining (the one with the Velcro) RST with 1st Core Lining. Secure top & bottom Core Lining edges together at notches with a pin to keep them aligned, then align 2nd Core Lining side edge with WS of remaining free zipper edge.

The photo at right is the same as the picture above, BUT from a different angle. :)
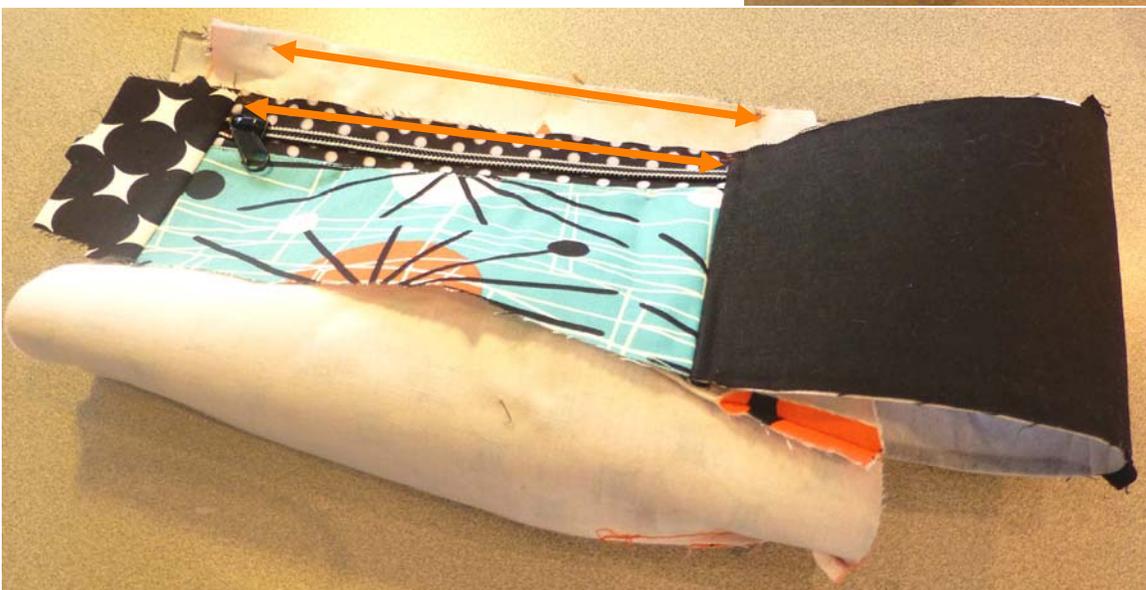
Step 43b) Beginning at Cap seam, stitch <u>a scant 1/4"</u> from edges. Stop stitching at seam of Base.

Attach remaining Core Lining edge to opposite zipper in the same way.

In the photo at left. I purposely used orange thread, but I've included an arrow as well to emphasize where to start and stop the stitching.

Step 44) Still keeping top & bottom Core Lining edges and notches aligned, now stitch 1/4" from both sets of raw edges between indicated circles.

The picture at left shows this area pinned in place. The circles are depicted in orange.

Step 44b) And in this photo, you can see the very same area after it was stitching (in black).
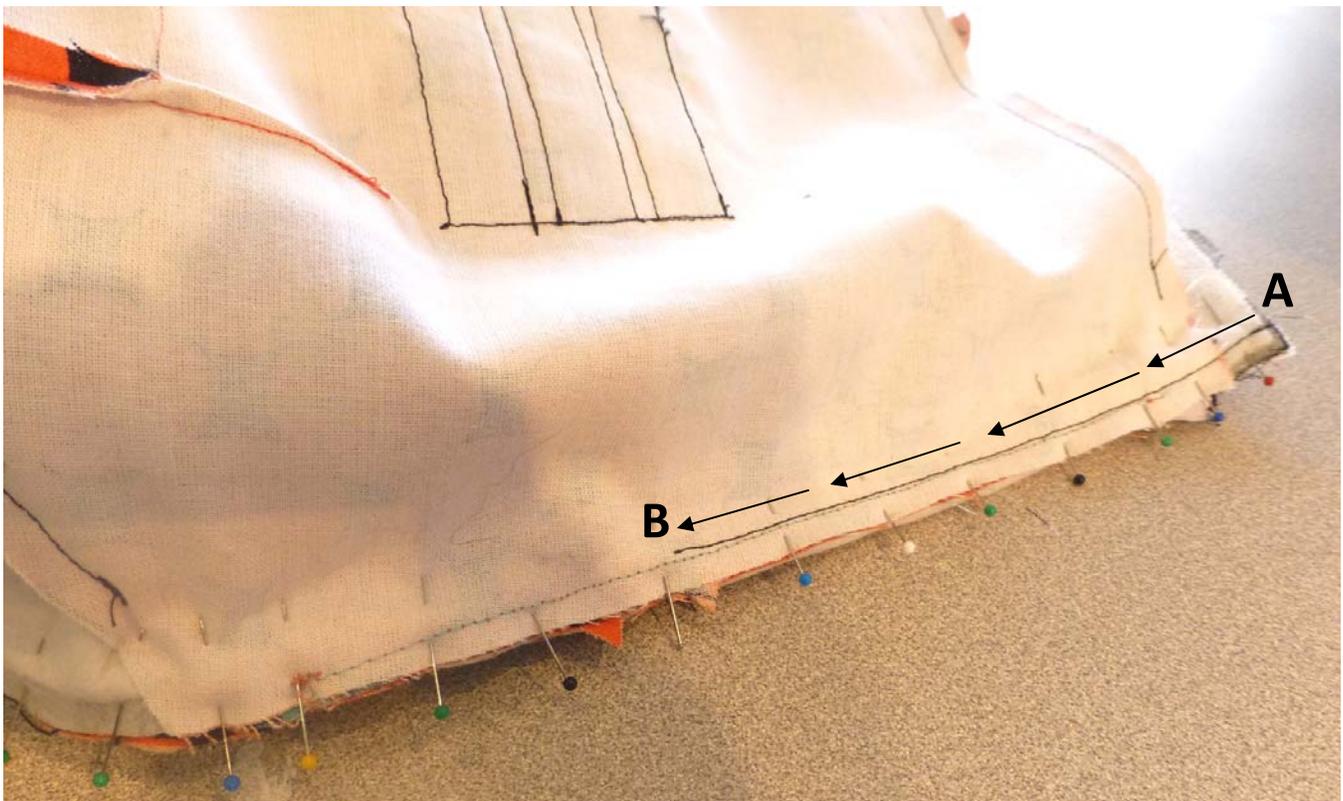
Step 44a) With Bag Back lining side down on table, align zippered side of Expander/Base RST with side and bottom edges of Bag Back matching top corners and notches. To avoid Expander zipperheads, you'll need to accomplish this stitching in THREE steps.
FIRST: Open zipper completely on right side of Bag. Beginning at **'A'** stitch a full 1/4" from edges, stopping at **'B'** (just above zipperhead).

In the picture above, this stitching is shown in black for your convenience.
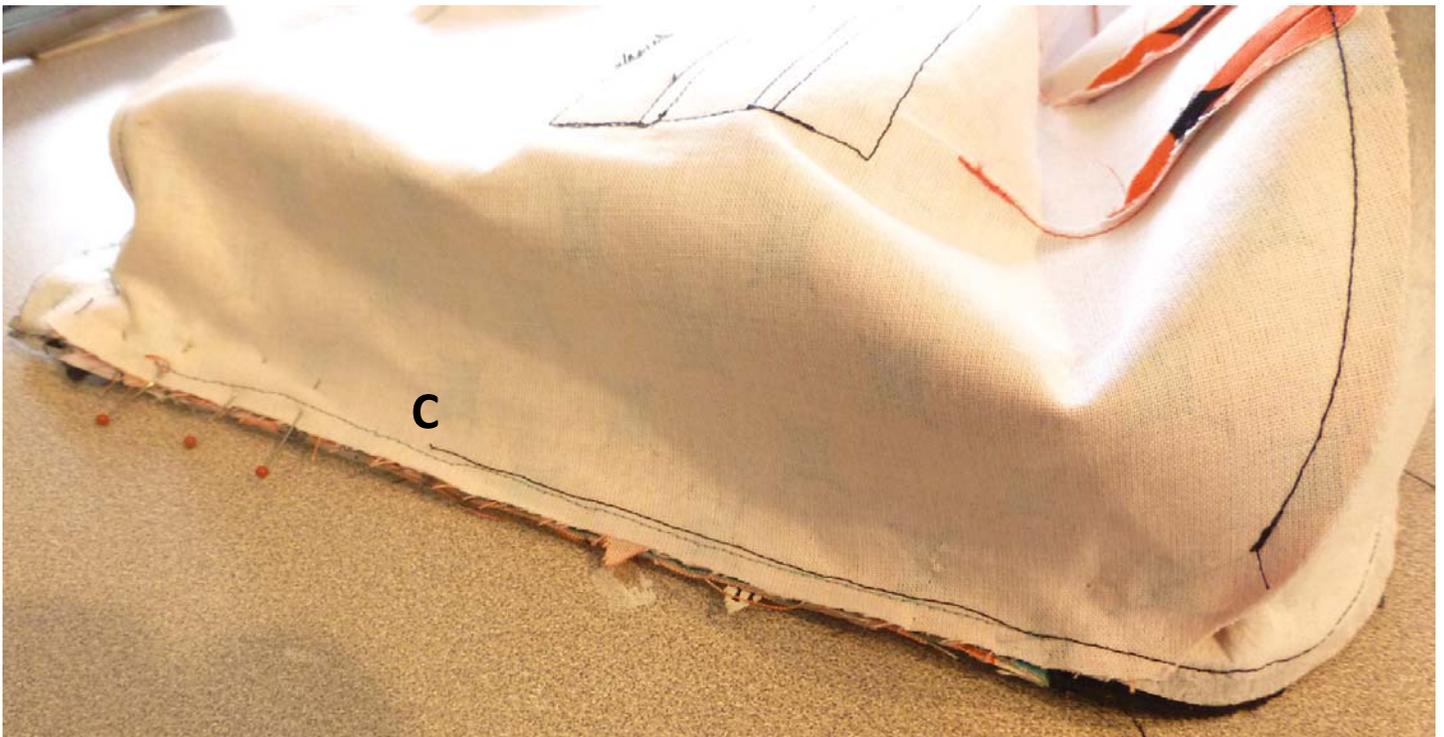
Next, close zipper on right side of bag & resume stitching around bottom of bag, stopping at **'C'** (just below zipperhead on left side of Bag).
Then open this zipper below previous stitching & continue stitching to top, left corner of Bag Back.
Restitch entire seam for security (moving zippers in the same way again) then flip Bag Back RSO by pulling Core Linings around to S&S side.
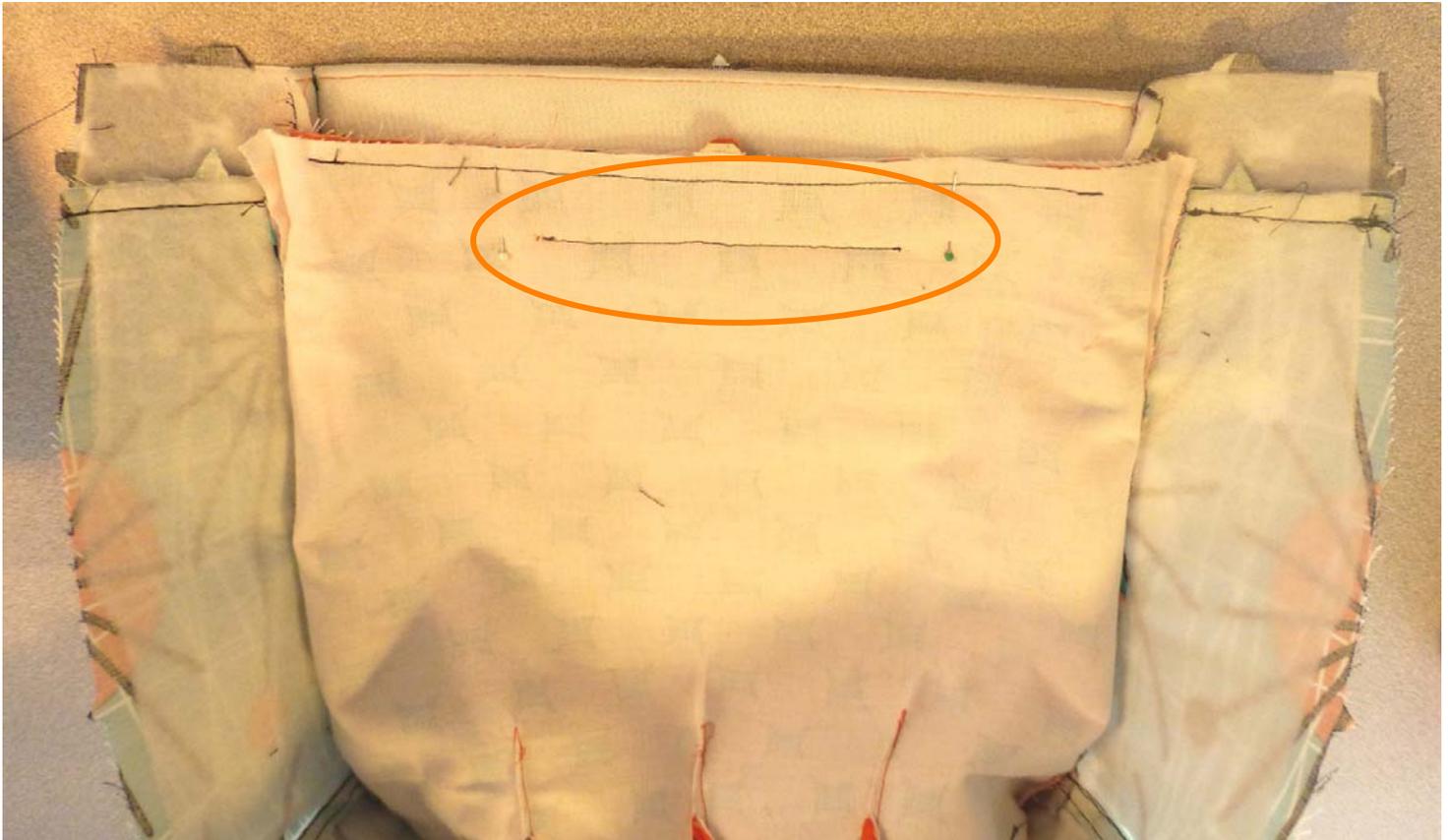
Step 46 + 47) After flipping Bag Back right-side OUT by pulling Core Lining around to the Soft&Stable side, Place Bag Back exterior-side DOWN on table, visually your center top Core Lining double notch under Rim single notch. Smooth area flat and pin to secure. (see circled area)
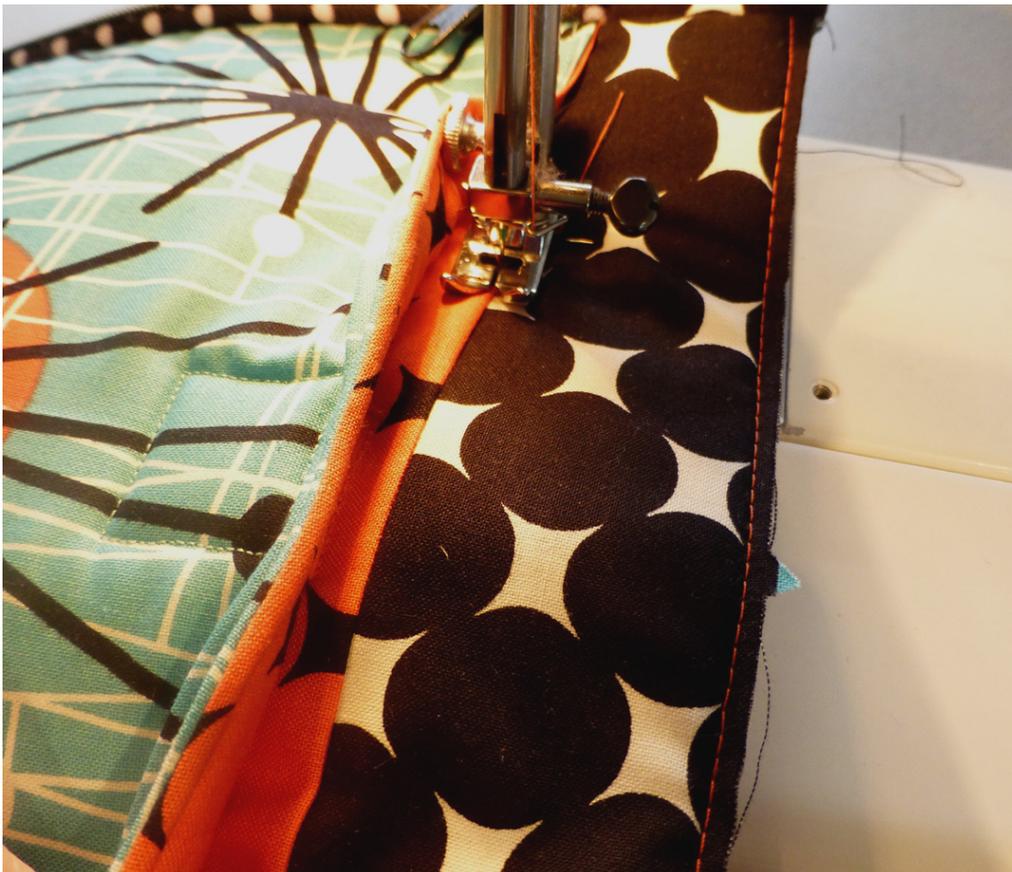
Step 46 + 47) Now flip unit LSD now and stitch "in the ditch" for about 2"on either side of Bag center, to secure underlying Core Lining. (see circled area) Reinforce stitching (as this will be supporting your Core Lining weight).

DO NOT stitch into Pocket.