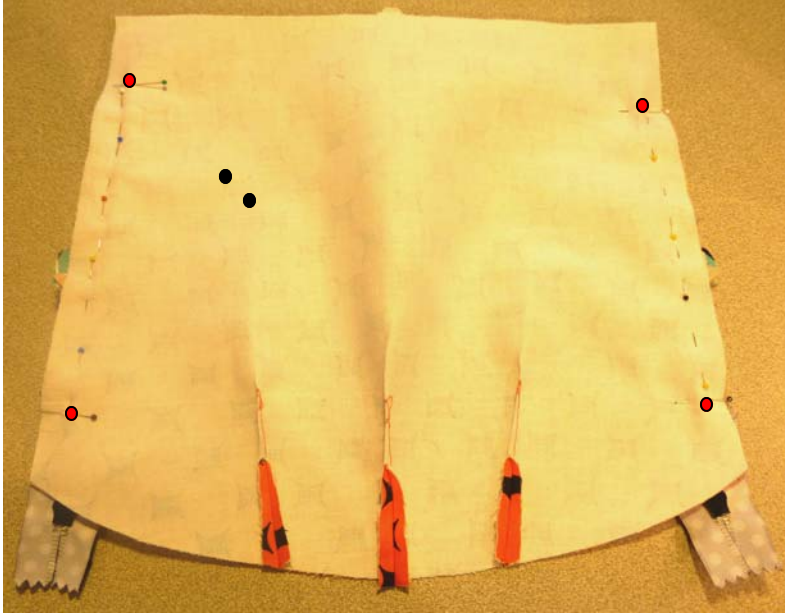


The Guardian

“Installing 1st Core Lining to Zippers” – Steps 38–42



Step 38) With WS of zippers facing UP, align Core Lining side edges RST with Expander edges matching triple notches and sandwiching zipper in between. Stitch BOTH in place a full 1/4" from edges between circles ONLY. (shown here in red)



Step 39a)
Press both pieces (WST) AWAY from zipper.

This photo shows how it looks with the Expanders facing right-side UP.



Step 39b) Fold back loose Core Lining edges beyond circles) and secure it WST to main Core Lining area.

In this pic, the Expanders are once again facing right-side DOWN.

“1st Core Lining” – Steps 38-42 (cont.)

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Step 40a) Flip unit over (Core Lining-side DOWN) and place your Base RST along the bottom edge of each Expander matching double notches.

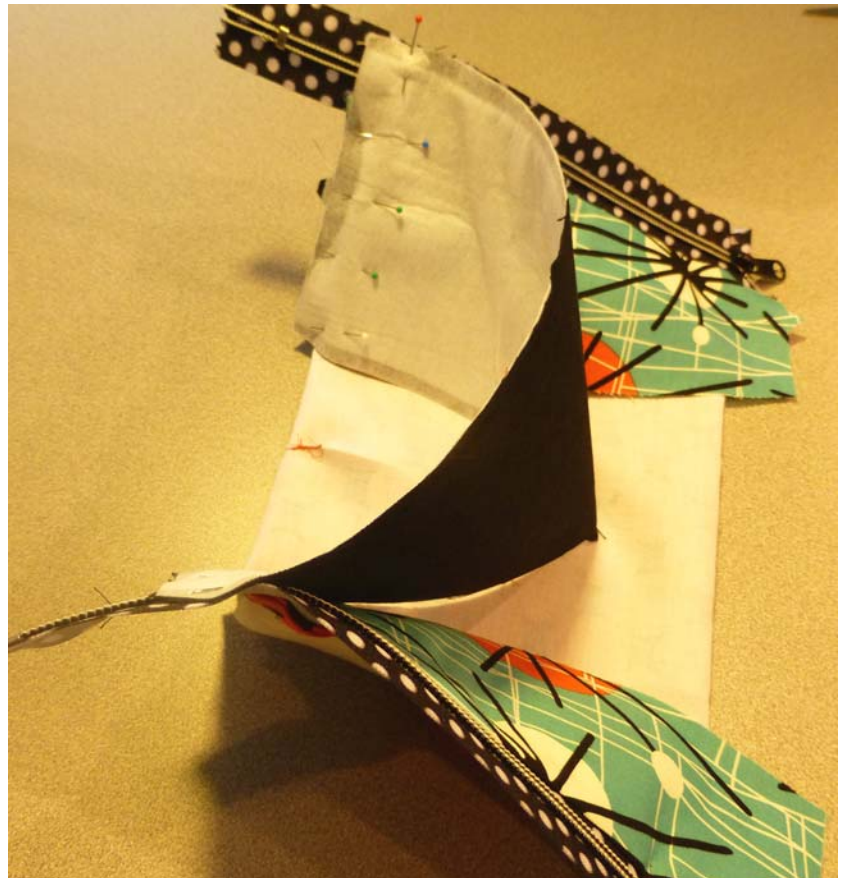


Step 40b) Now align one Base corner with an Expander corner and the other to a zipper side edge.

Please Note- If your zipper is wider than 1” the Cap MAY NOT reach to side edge of your zipper, (as in the picture to the left, but this is OK).

Step 40c) This is how your unit piece should look with your Base pinned in place to the bottom of each Expander.

Now stitch it in place 1/4” from edges through ALL layers. Reinforce stitching over zipper.



“1st Core Lining” – Steps 38-42 (cont.)

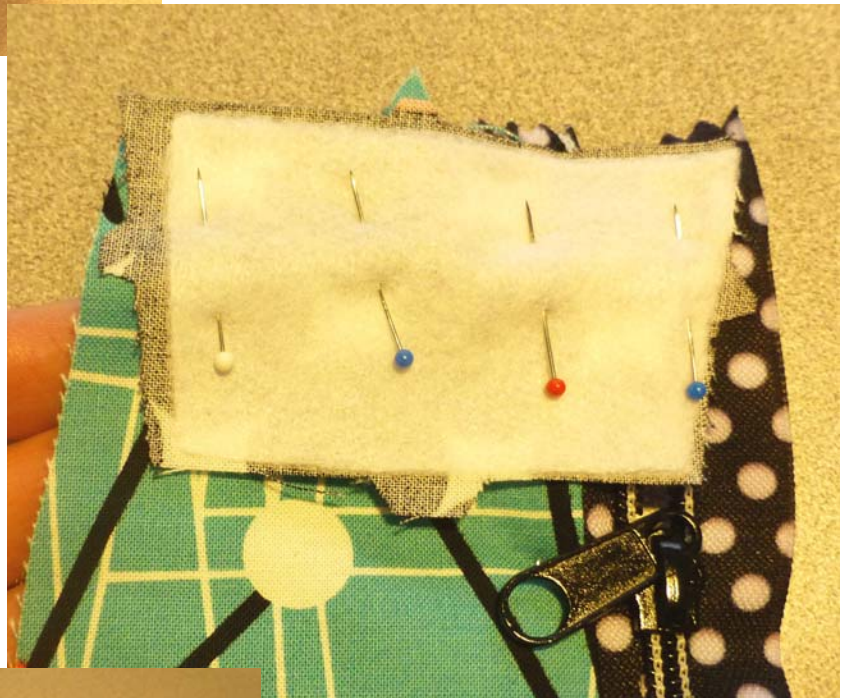
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Step 40d) Press all edges DOWN toward Base. Topstitch close to Base seam. Trim bottom zipper tape ~1/2" from seam of Base.

Step 41a) With zipper unzipped ~2", place a Cap right-sides together along top edge of each Expander aligning single notches. Stitch in place 1/4" from edges thru ALL layers.

Please Note again, that if your zipper is wider than 1" your Caps MAY NOT reach to side edge of your zipper, but this is OK.



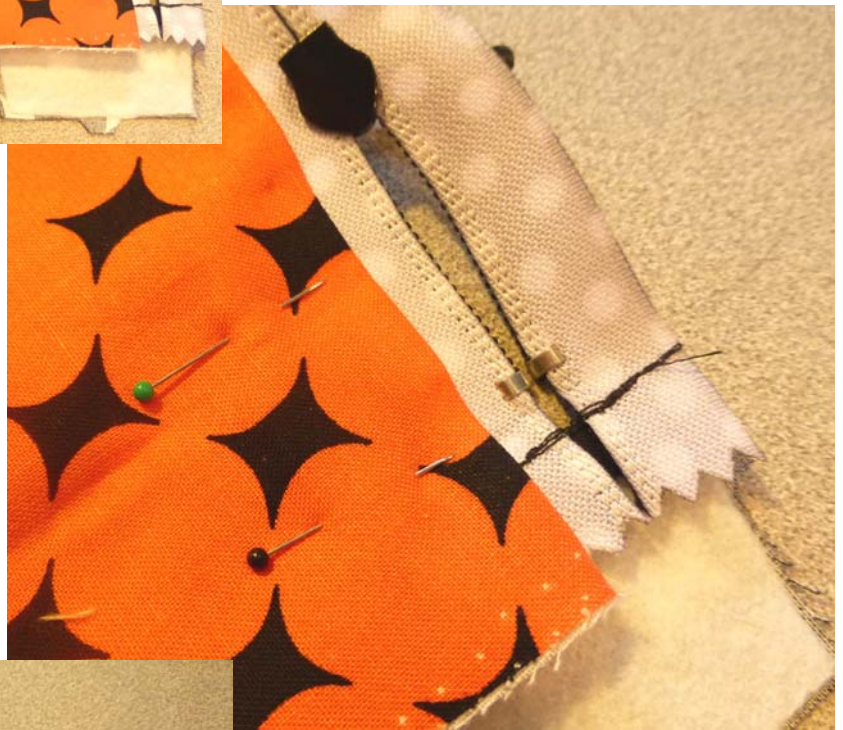
Step 41b) Reinforce stitching over zipper. Press Cap and ALL seams UP toward Cap. Topstitch close to Cap seam.

“1st Core Lining” – Steps 38-42 (cont.)



Step 42a) With Expanders RSD on table, you can release top and bottom Core Lining edges now. (from step 39).

Step 42b) Press and pin top and bottom Core Lining edges flat now.



Step 42c) Now topstitch ~1/8" from each pressed Expander edge *beginning at seam of Cap and stopping at seam with Base. (shown here in yellow)

There will still be some unstitched Core Lining edges extending beyond the topstitching.

***DO NOT** stitch above Cap seam or below Base seam.